

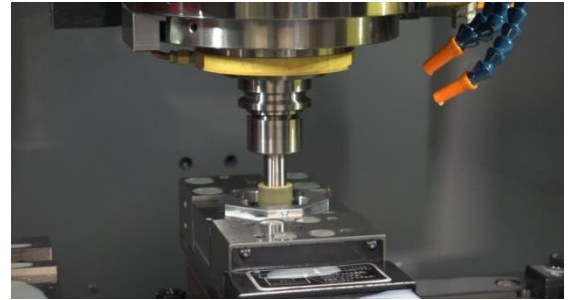
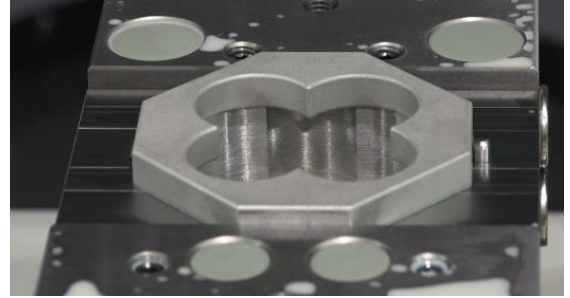
FBB Grinding Wheel

Polishing for multiple materials

Performance

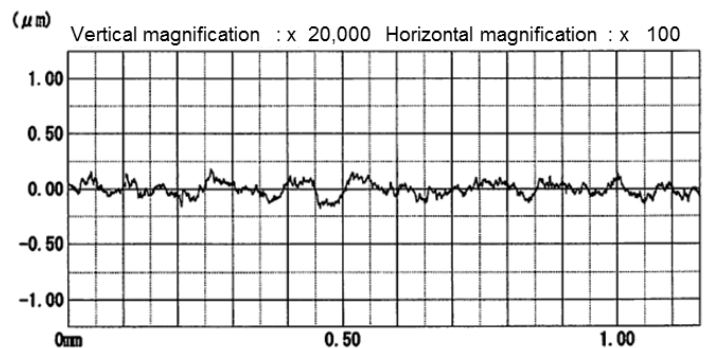
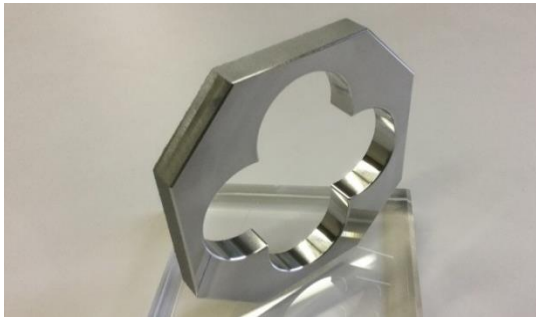
Grinding center

- ◇ Process
 - Cutting → **Grinding**
- ◇ Specification
 - FBB wheel GC2000
- ◇ Workpiece
 - AlSi10Mg**, HV80
- ◇ Vc Inside 15m/s
 - Top 5m/s
- ◇ Contact time 240sec



After grinding (Inside surface)

Ra 0.055 μ m Rz 0.32 μ m



After grinding (Top surface)

Ra 0.015 μ m Rz 0.09 μ m

